ENCOR® 5340

CONSTRUCTION

ARKEMA COATING RESINS

Product Application details	ENCOR [®] 5340 is a vinyl acetate homopolymer binder, stabilized with product is free from APE surfactants and is modified with a phthalate-free		
	ENCOR [®] 5340 is ideally suited for the modification of cement based compounds such as mortars and grouts to increase their mechanical properties (flexural strength), adhesion to mineral substrates and freeze-thaw resistance.		
	ENCOR [®] 5340 imparts good workability to the mortars allowing the rec water during their preparation.	luction of the required	
Performance Benefits	 Excellent adhesion to mineral substrates Provides improved flexural strength to mortars Freeze-thaw stability 		
Polymer Type	Vinyl Acetate Homopolymer		
Sales Specifications	Solid Content at 80°C, % (ISO 3251)	50 - 53	
	pH (ISO 976)	4.0 - 6.0	
	Viscosity at 23°C, mPa.s (Brookfield RVT, 20rpm, sp6) (ISO 2555)	14000 - 19000	
Other Characteristics ¹	Stabilizing system	PVOH	
	Minimum Film Formation Temperature, °C (ISO 2115)	12	
	Tg (DSC), °C	30	
	Density / Specific Gravity at 23°C, g/ml (ISO 2811) Average Particle size, µm (ISO 13321)	<u> </u>	
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications		
Formulation Guidelines	The use of defoamers is recommended to avoid air entraining during the mortar mixing phase. Air cure conditions have to be applied for optimum strength properties.		



Product Safety	Please refer to the corresponding Safety Data Sheet.
Storage & Handling	 ENCOR[®] 5340 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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